

VPDUSS-SOP-8.5.1.2-01.F02

VAISHAL PATLIPUTRA DUGDH UTPADAK SAHKARI SANGH LTD

## PATNA DAIRY PROJECT

PHULWARISHARIF, PATNA 801 505

PHONE :2252542, 2252553, 2251622, FAX NO.0612-2250325

E-mail : [ypmu.pur@gmail.com](mailto:ypmu.pur@gmail.com)

PDP: PUR: FBD: 191

06.04.2022

Dear sir,

We are interested in purchasing of the following items. In case you can supply the same, you may send your quotation in sealed cover addressed to the Managing Director address given above superscribing on the top of the envelope quotation for **all in one ice cream 100 ml IML cup with lid** so as to reach us on or before 15.04.2022.

All rates must be F.O.R.- FBD Patna on door delivery basis.

S.No.	Item	Specification	Qty reqd
1	All in one ice cream 100 ml IML cup with lid As per enclosed specification		30000 pcs

Thanking you,

Yours faithfully,

  
Manager (MM)

Encl : a.a.

TENTATIVE SPECIFICATION SHEET(TEST REPORT)	
PRODUCT : 100 ML THIN WALL( CONTAINER & LID )	DATE : 28/03/2018
PRODUCT CODE :100 ML OVAL	ISSUE : 1
DOCUMENT CODE : KAP / IML / QA / 014	PAGE : 1 OF 1
CUSTOMER:-	REMARKS :

1) CONTAINER PARAMETER , DIMENSIONAL					
Sl. No.	PARAMETER	UNIT	SPECIFICATIONS		REMARKS
			STANDARD	TOLERANCE	
1	Raw material		PP	---	
2	Base Colour			---	AS PER PO
3	Weight with label	gms	8.5	+/-0.5	
5	Over flow volume (OFV)	ml	140	+/- 5	
6	Gross Lidded capacity after cap Lidded	ml	110	+/- 5	
7	Neck opening diameter ( ID)	mm	80.0	+/- 0.5	
8	Maximum Outer Diameter	mm	86.8	+/- 0.5	
9	Neck height	mm	43.3	+/- 0.3	
10	Maximum height	mm	47.0	+/- 0.3	
11	Bottom outer diameter	mm	70.2	+/- 0.3	
12	Container average wall thickness	mm	.55	+/- 0.05	
2) LID PARAMETER , DIMENSIONAL					
1	Material		PP	---	
2	Base Colour	--		---	AS PER PO
3	Maximum Outer diameter	mm	83.6	+/- 0.5	
4	External height of lid	mm	6.2	+/- 0.2	
5	Weight of the lid with label	gms	2.5	+/- 0.5	
6	Total weight ( container + Lid )	gms	11.0	+/- 1.5	

2) PHYSICAL PARAMETERS		
S. No.	Parameter	Standard
1	PHYSICAL LOOK	Perfect cosmetic look, free from foreign particles, good printing look.
2	Drop Test (at -18 to -22 °C)	Packed container filled with ice cream kept in freezer for 24 Hr. On 2 <sup>nd</sup> day it's DROP TEST done from 1000 - 1200 mm height ( Horizontal , Vertical and Inclined ), the container should not Crack or burst. NOTE: Use one packed container for only one drop test.
3	LEAKAGE TEST	Not any single droplet should flow – out when container is filled and packed with ice cream.